

# HCTS164MS

# **Radiation Hardened** 8-Bit Serial-In/Parallel-Out Shift Register

August 1995

#### **Features**

- 3 Micron Radiation Hardened CMOS SOS
- Total Dose 200K RAD (Si)
- Dose Rate Survivability >10<sup>12</sup> RAD (Si)/s (20ns Pulse)
- Dose Rate Upset >10<sup>10</sup> RAD (Si)/s (20ns Pulse)
- Single Event Ray Upset Rate < 2 x 10<sup>-9</sup> Errors/Bit Day (Typ)
- LET Threshold >100 MEV-cm<sup>2</sup>/mg
- Latch-Up-Free Under Any Conditions
- Military Temperature Range: -55°C to +125°C
- Significant Power Reduction Compared to LSTTL ICs
- DC Operating Voltage Range: 4.5V to 5.5V
- · Input Logic Levels
  - -VIL = 0.8 VCC (Max)
  - -VIH = VCC/2 (Min)
- Input Current Levels Ii ≤5μA at VOL, VOH

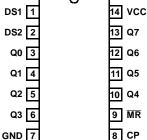
# Description

The Intersil HCTS164MS is a radiation hardened 8-bit Serial-In/ Parallel-Out Shift Register with asynchronous reset.

The HCTS164MS utilizes advanced CMOS/SOS technology to achieve high-speed operation. This device is a member of the radiation hardened, high-speed, CMOS/SOS Logic Family.

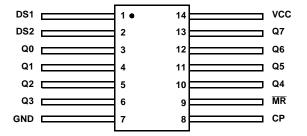
#### **Pinouts**

14 LEAD CERAMIC DUAL-IN-LINE METAL SEAL PACKAGE (SBDIP) MIL-STD-1835, CDIP2-T14 **TOP VIEW** 



14 LEAD CERAMIC METAL SEAL FLATPACK PACKAGE (FLATPACK) MIL-STD-1835, CDFP3-F14

**TOP VIEW** 



# **Ordering Information**

PART NUMBER	TEMPERATURE RANGE	SCREENING LEVEL	PACKAGE
HCTS164DMSR	-55°C to +125°C	Intersil Class S Equivalent	14 Lead SBDIP
HCTS164KMSR	-55°C to +125°C	Intersil Class S Equivalent	14 Lead Ceramic Flatpack
HCTS164D/Sample	+25°C	Sample	14 Lead SBDIP
HCTS164K/Sample	+25°C	Sample	14 Lead Ceramic Flatpack
HCTS164HMSR	+25°C	Die	Die

## Truth Table

OPERATING		INP	OUTPUTS			
MODE	MR CP DS1†		DS1†	DS2†	Q0	Q1-Q7
Reset (Clear)	L	X	X	X	L	L-L
Shift	Н		L	L	L	q0 -q6
Ī	Н		L	Н	L	q0 - q6
Γ	Н		Н	L	L	q0 - q6
	Н	_	Н	Н	Н	q0 - q6

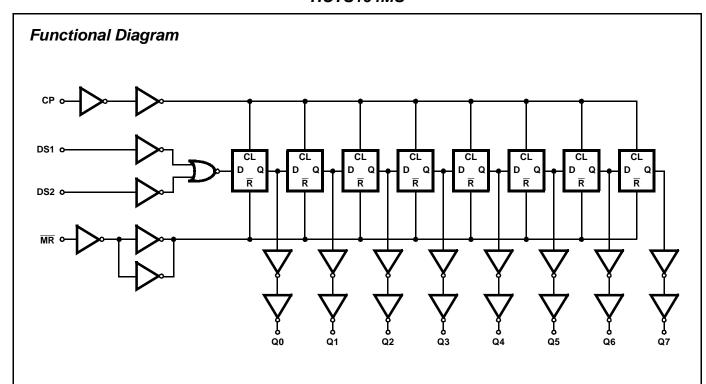
H = High Voltage Level

L = Low Voltage Level

<sup>=</sup> LOW-to-HIGH clock transition

q = Lower case letters indicate the state of the referenced input (or output) one setup time prior to the LOW-to-HIGH clock transition

 $<sup>\</sup>dagger$  = DS1 and DS2 inputs must be at state one setup prior to CP (rising edge)



# **Absolute Maximum Ratings**

_	
Supply Voltage (VCC)	0.5V to +7.0V
Input Voltage Range, All Inputs	0.5V to VCC +0.5V
DC Input Current, Any One Input	±10mA
DC Drain Current, Any One Output	±25mA
(All Voltage Reference to the VSS Terminal)	
Storage Temperature Range (TSTG)	65°C to +150°C
Lead Temperature (Soldering 10s)	+265°C
Junction Temperature (TJ)	+175°C
ESD Classification	Class 1

# **Reliability Information**

Thermal Resistance	$\theta_{JA}$	$\theta_{JC}$
SBDIP Package	74°C/W	24°C/W
Ceramic Flatpack Package	116°C/W	30°C/W
Maximum Package Power Dissipation at +12	5º Ambient	
SBDIP Package		0.68W
Ceramic Flatpack Package		0.43W
If device power exceeds package dissipation	capability pr	ovide heat
sinking or derate linearly at the following rate:	•	
SBDIP Package	1	3.5mW/°C
Ceramic Flatpack Package		8.6mW/°C

CAUTION: As with all semiconductors, stress listed under "Absolute Maximum Ratings" may be applied to devices (one at a time) without resulting in permanent damage. This is a stress rating only. Exposure to absolute maximum rating conditions for extended periods may affect device reliability. The conditions listed under "Electrical Performance Characteristics" are the only conditions recommended for satisfactory device operation.

# **Operating Conditions**

Supply Voltage	In
Input Rise and Fall Times at 4.5 VCC (TR, TF) 100ns/V Max	In
Operating Temperature Range (T <sub>A</sub> )55°C to +125°C	

#### TABLE 1. DC ELECTRICAL PERFORMANCE CHARACTERISTICS

		GROUP			LIM	IITS	
PARAMETERS	SYMBOL	(NOTE 1) CONDITIONS	A SUB- GROUPS	TEMPERATURE	MIN	MAX	UNITS
Supply Current	ICC	VCC = 5.5V,	1	+25°C	-	40	μΑ
		VIN = VCC or GND	2, 3	+125°C, -55°C	-	750	μΑ
Output Current	IOL	VCC = VIH = 4.5V,	1	+25°C	4.8	-	mA
(Sink)		VOUT = 0.4V, VIL = 0V (Note 2)	2, 3	+125°C, -55°C	4.0	-	mA
Output Current	IOH	VCC = VIH = 4.5V,	1	+25°C	-4.8	-	mA
(Source)		VOUT = VCC -0.4V, VIL = 0V (Note 2)	2, 3	+125°C, -55°C	-4.0	-	mA
Output Voltage Low	VOL	VCC = 4.5V, VIH = 2.25V, IOL = 50μA, VIL = 0.8V	1, 2, 3	+25°C, +125°C, -55°C	-	0.1	V
		VCC = 5.5V, VIH = 2.75V, IOL = 50μA, VIL = 0.8V	1, 2, 3	+25°C, +125°C, -55°C	-	0.1	V
Output Voltage High	VOH	VCC = 4.5V, VIH = 2.25V, IOH = -50μA, VIL = 0.8V	1, 2, 3	+25°C, +125°C, -55°C	VCC -0.1	-	V
		VCC = 5.5V, VIH = 2.75V, IOH = -50μA, VIL = 0.8V	1, 2, 3	+25°C, +125°C, -55°C	VCC -0.1	-	V
Input Leakage	IIN	VCC = 5.5V, VIN = VCC or	1	+25°C	-	±0.5	μΑ
Current		GND	2, 3	+125°C, -55°C	-	±5.0	μΑ
Noise Immunity Functional Test	FN	VCC = 4.5V, VIH = 2.25V, VIL = 0.8V (Note 2)	7, 8A, 8B	+25°C, +125°C, -55°C	-	-	-

#### NOTES:

- 1. All voltages reference to device GND.
- 2. For functional tests, VO ≥4.0V is recognized as a logic "1", and VO ≤0.5V is recognized as a logic "0".

TABLE 2. AC ELECTRICAL PERFORMANCE CHARACTERISTICS

		(110750 4 6)	GROUP		LIM	IITS	
PARAMETER	SYMBOL	(NOTES 1, 2) CONDITIONS	A SUB- GROUPS	TEMPERATURE	MIN	MAX	UNITS
CP to Qn	TPLH	VCC = 4.5V	9	+25°C	2	26	ns
		VCC = 4.5V	10, 11	+125°C, -55°C	2	33	ns
CP to Qn	TPHL	VCC = 4.5V	9	+25°C	2	33	ns
		VCC = 4.5V	10, 11	+125°C, -55°C	2	40	ns
MR to Qn	TPHL	VCC = 4.5V	9	+25°C	2	34	ns
		VCC = 4.5V	10, 11	+125°C, -55°C	2	42	ns

#### NOTES:

- 1. All voltages referenced to device GND.
- 2. AC measurements assume RL =  $500\Omega$ , CL = 50pF, Input TR = TF = 3ns, VIL = GND, VIH = 3.0V.

TABLE 3. ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTE 1)				LIMITS	
PARAMETER	SYMBOL	CONDITIONS	NOTES	TEMPERATURE	MIN	MAX	UNITS
Capacitance Power	CPD	VCC = 5.0V, f = 1MHz	1	+25°C	-	135	pF
Dissipation			1	+125°C, -55°C	-	210	pF
Input Capacitance	CIN	VCC = 5.0V, f = 1MHz	1	+25°C	-	10	pF
			1	+125°C, -55°C	-	10	pF
Output Transition Time	TTHL	VCC = 4.5V	1	+25°C	-	15	ns
	TTLH		1	+125°C, -55°C	-	22	ns

#### NOTE:

TABLE 4. DC POST RADIATION ELECTRICAL PERFORMANCE CHARACTERISTICS

		(NOTES 1, 2)		200K RAD LIMITS		
PARAMETERS	SYMBOL	CONDITIONS	TEMP	MIN	MAX	UNITS
Quiescent Current	ICC	VCC = 5.5V, VIN = VCC or GND	+25°C	-	0.75	mA
Output Current (Sink)	IOL	VCC = 4.5V, VIN = VCC or GND, VOUT = 0.4V	+25°C	4.0	-	mA
Output Current (Source)	IOH	VCC = 4.5V, VIN = VCC or GND, VOUT = VCC -0.4V	+25°C	-4.0	-	mA
Output Voltage Low	VOL	VCC = 4.5V and 5.5V, VIH = VCC/2, VIL = 0.8V, IOL = 50µA	+25°C	-	0.1	V
Output Voltage High	VOH	VCC = 4.5V and 5.5V, VIH = VCC/2, VIL = 0.8V, IOH = -50μA	+25°C	VCC -0.1	-	V
Input Leakage Current	IIN	VCC = 5.5V, VIN = VCC or GND	+25°C	-	±5	μΑ
Noise Immunity Functional Test	FN	VCC = 4.5V, VIH = VCC/2, VIL = 0.8V, (Note 3)	+25°C	-	-	-

The parameters listed in Table 3 are controlled via design or process parameters. Minimum and Maximum Limits are guaranteed, but not directly tested. These parameters are characterized upon initial design release and upon design changes which affect these characteristics.

TABLE 4. DC POST RADIATION ELECTRICAL PERFORMANCE CHARACTERISTICS (Continued)

		(NOTES 1, 2) 200K		RAD		
PARAMETERS	SYMBOL	CONDITIONS	TEMP	MIN	MAX	UNITS
CP to Qn	TPLH	VCC = 4.5V	+25°C	2	33	ns
CP to Qn	TPHL	VCC = 4.5V	+25°C	2	40	ns
MR to Qn	TPHL	VCC = 4.5V	+25°C	2	42	ns

#### NOTES:

- 1. All voltages referenced to device GND.
- 2. AC measurements assume RL =  $500\Omega$ , CL = 50pF, Input TR = TF = 3ns, VIL = GND, VIH = VCC.
- 3. For functional tests VO ≥4.0V is recognized as a logic "1", and VO ≤0.5V is recognized as a logic "0".

TABLE 5. BURN-IN AND OPERATING LIFE TEST, DELTA PARAMETERS (+25°C)

PARAMETER	GROUP B SUBGROUP	DELTA LIMIT		
ICC	5	12μΑ		
IOL/IOH	5	-15% of 0 Hour		

#### **TABLE 6. APPLICABLE SUBGROUPS**

CONFORMANCE GROUPS		METHOD	GROUP A SUBGROUPS	READ AND RECORD
Initial Test (Preburn-Ir	n)	100%/5004	1, 7, 9	ICC, IOL/H
Interim Test 1 (Postbu	ırn-ln)	100%/5004	1, 7, 9	ICC, IOL/H
Interim Test 2 (Postbu	ırn-In)	100%/5004	1, 7, 9	ICC, IOL/H
PDA		100%/5004	1, 7, 9, Deltas	
Interim Test 3 (Postbu	Interim Test 3 (Postburn-In)		1, 7, 9	ICC, IOL/H
PDA		100%/5004	1, 7, 9, Deltas	
Final Test		100%/5004	2, 3, 8A, 8B, 10, 11	
Group A (Note 1)		Sample/5005	1, 2, 3, 7, 8A, 8B, 9, 10, 11	
Group B	Group B Subgroup B-5		1, 2, 3, 7, 8A, 8B, 9, 10, 11, Deltas	Subgroups 1, 2, 3, 9, 10, 11
	Subgroup B-6	Sample/5005	1, 7, 9	
Group D		Sample/5005	1, 7, 9	

## NOTE:

1. Alternate Group A Testing in accordance with Method 5005 of MIL-STD-883 may be exercised.

#### **TABLE 7. TOTAL DOSE IRRADIATION**

CONFORMANCE		TEST		READ AND RECORD	
GROUPS	METHOD	PRE RAD	POST RAD	PRE RAD	POST RAD
Group E Subgroup 2	5005	1, 7, 9	Table 4	1, 9	Table 4 (Note 1)

#### NOTE:

1. Except FN Test which will be performed 100% Go/No-Go.

TABLE 8. STATIC AND DYNAMIC BURN-IN TEST CONNECTIONS

				OSCILLATOR	
OPEN	GROUND	1/2 VCC = 3V ±0.5V	$VCC = 6V \pm \! 0.5 V$	50kHz	25kHz
STATIC BURN-IN I TEST CONNECTIONS (Note 1)					
3 - 6, 10 - 13	1, 2, 7 - 9	-	14	-	-
STATIC BURN-IN II TEST CONNECTIONS (Note 1)					
3 - 6, 10 - 13	7	-	1, 2, 8, 9, 14	-	-
DYNAMIC BURN-IN TEST CONNECTIONS (Note 2)					
-	7	3 - 6, 10 - 13	9, 14	8	1, 2

#### NOTES:

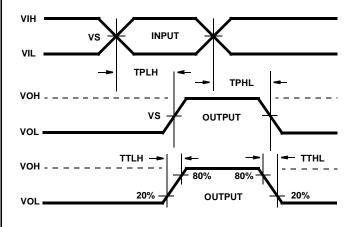
- 1. Each pin except VCC and GND will have a resistor of 10K $\Omega$  ±5% for static burn-in.
- 2. Each pin except VCC and GND will have a resistor of 1K $\Omega$  ±5% for dynamic burn-in.

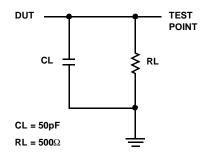
**TABLE 9. IRRADIATION TEST CONNECTIONS** 

OPEN	GROUND	VCC = 5V ±0.5V
3 - 6, 10 - 13	7	1, 2, 8, 9, 14

NOTE: Each pin except VCC and GND will have a resistor of 47K $\Omega$   $\pm 5\%$  for Irradiation Testing. Group E, Subgroup 2, sample size is 4 dice/wafer, 0 failures.

# AC Timing Diagrams and Load Circuit





**AC VOLTAGE LEVELS** 

PARAMETER	HCTS	UNITS
VCC	4.50	V
VIH	3.0	V
VS	1.3	V
VIL	0	V
GND	0	V

# HCTS164MS

# Die Characteristics

#### **DIE DIMENSIONS:**

95 mils x 95 mils 2.380mm x 2.410mm

# **METALLIZATION:**

Type: AlSi

Metal Thickness: 11kÅ ±1kÅ

## **GLASSIVATION:**

Type: SiO<sub>2</sub>

Thickness: 13kÅ ±2.6kÅ

## **WORST CASE CURRENT DENSITY:**

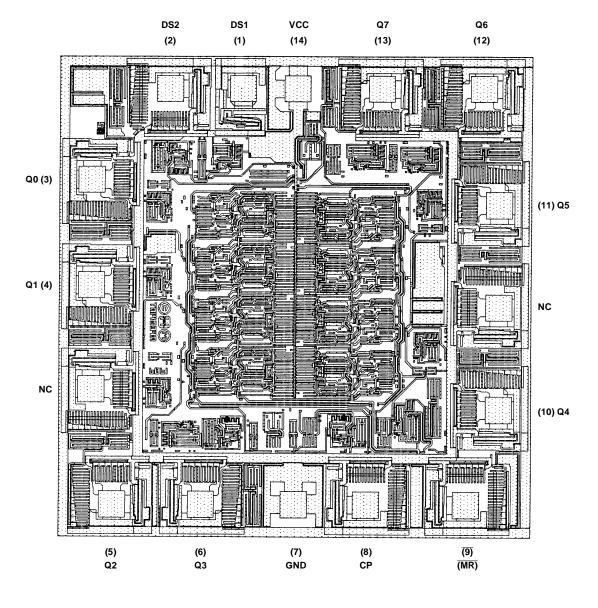
 $< 2.0 \times 10^5 \text{A/cm}^2$ 

## **BOND PAD SIZE:**

 $100\mu m \ x \ 100\mu m$  4 mils x 4 mils

# Metallization Mask Layout

## HCTS164MS



#### HCTS164MS

# Intersil Space Level Product Flow - MS

Wafer Lot Acceptance, All Lots (including SEM); Method 5007

Gamma Radiation Verification, Each Wafer, 4 Samples/ Wafer, 0 Rejects, Method 1019

100% Nondestructive Bond Pull, Method 2023 Sample Wire Bond Pull Monitor, Method 2011

Sample Die Shear Monitor, Method 2019 or 2027

100% Internal Visual Inspection - Method 2010, Condition A

100% Temperature Cycling, Method 1010, Condition C, 10 Cycles

100% Constant Acceleration Method 2001, Condition per Method 5004

100% PIND, Method 2020, Condition A

100% External Visual 100% Serialization

100% Initial Electrical Test (T0)

100% Static Burn-In 1, Method 1015, Condition A or B, 24 Hours Minimum, +125°C minimum

100% Interim Electrical Test (T1) 100% Delta Calculation (T0-T1)

100% Static Burn-In 2, Method 1015, Condition A or B, 24 Hours Minimum, + 125°C Minimum

100% Interim Electrical Test 2 (T2) 100% Delta Calculation (T0-T2)

100% PDA 1, Method 5004 (see Notes 1, 2)

100% Dynamic Burn-In, Condition D, 240 Hours, +125°C or Equivalent per Method 1015

100% Interim Electrical Test 3 (T3) 100% Delta Calculation (T0-T3)

100% PDA 2, Method 5004 (see Note 2)

100% Final Electrical Test

100% Fine/Gross Leak, Method 1014

100% Radiographic, Method 2012 (see Note 3)

100% External Visual, Method 2009

Sample Group A, Method 5005 (see Note 4) 100% Data Package Generation (see Note 5)

#### NOTES:

1. Failures from Interim Electrical Test 1 and 2 are combined for determining PDA 1.

- 2. Failures from subgroups 1, 7, 9 and deltas are used for calculating PDA. The maximum allowable PDA = 5% with no more than 3% of the failures from subgroup 7.
- 3. Radiographic (X-Ray) inspection may be performed at any point after serialization as allowed by Method 5004.
- 4. Alternate Group A as allowed by MIL-STD-883, Method 5005 may be performed.
- 5. Data package contains:
  - Cover Sheet (Intersil name and/or logo, PO #, customer part #, lot date code, Intersil part #, lot #, quantity).
  - Wafer lot acceptance report (Method 5007). Includes reproductions of SEM photos with % step coverage. GAMMA Radiation Report. Contains cover page, disposition, rad dose, Lot #, test package used, specifications #s, test equipment, etc. radiation read and record data on file at Intersil.
  - X- Ray report and film. Includes pentrameter measurements.
  - Screening, electrical, and group A attributes (screening attributes begin after package seal).
  - Lot serial number sheet (good units serial # and lot #).
  - · Variables data (all delta operations). Data is identified by serial number. The data header includes lot # and date of test.
  - The Certification of Conformance is part of the shipping invoice and is not part of the data book. The Certificate of Conformance is signed by an authorized quality representative.

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